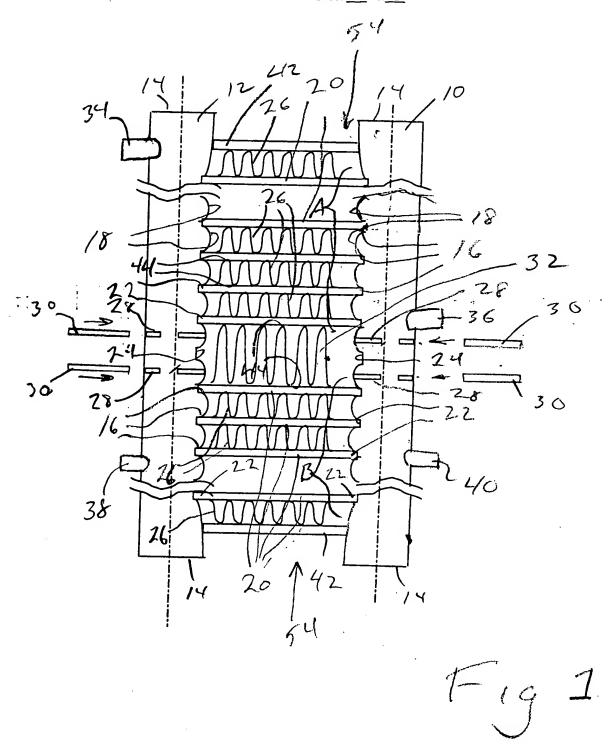
## Title: "MULTI-FLUID HEAT EXCHANGER AND METHOD OF MAKING SAME" Inventor(s): David M. Scoville et al.

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FORM HEADERS WITH TUBE & BAFFLE SLOTS FORM CORE WITH FIN & TUBE SANDWICH 56 COMPRESS CORE ALIGN & FIT HEADER TUBE SLOTS TO ENDS OF TUBES CORE IN BRAZE CORE AND HEADER ASSEMBLY

> FIG Z (PRIOR ART)